

XVI. MAINTENANCE SCHEDULE (By Time and Target Count)

Item	Time Interval Months	Number of Targets									
		100,000	200,000	300,000	400,000	500,000	600,000	700,000	800,000	900,000	1,000,000
Check Oil in Pump Reservoir	1-3	•	•	•	•	•	•	•	•	•	•
Clean & Dust Off Machine	6-12	•	•	•	•	•	•	•	•	•	•
Clean & Oil Throw Plate	6-12	•	•	•	•	•	•	•	•	•	•
Clean/Scrape Elevator and Elevator Guide Area	6-12			•			•			•	
Electrical 8-Pin Relay (Inspect Contacts)	12-24			•			•			•	
Elevator Spring	6-12			•			•			•	
Grease Large Timing Belt Pulley	12-18	•	•	•	•	•	•	•	•	•	•
Grease Main Shaft Flange Bearings	12-18	•	•	•	•	•	•	•	•	•	•
Inspect Throw Arm Rubber	3-6	•	•	•	•	•	•	•	•	•	•
Main Spring (Uni-bands)	12-18			•			•			•	
Oil Roller Chain	6-12	•	•	•	•	•	•	•	•	•	•
O-Rings	6-12	•	•	•	•	•	•	•	•	•	•
Refurbish Throw Arm	12-24			•			•			•	
Replace Synthetic Oil In Hydraulic Pump	60-72										•
Singles Finger	60-72					•					•
Target Brush*	3-6	•	•	•	•	•	•	•	•	•	•
Throw Arm Brake Flat Spring	6-12					•					•
Throw Arm Brake Rubber	6-12		•		•		•		•		•

• – Inspect and/or Perform Maintenance. Change/Replace Parts if Worn.

* - Rotate Every 50,000 Targets